UKŁADY HYDRAULICZNE

Variable displacement vane pump with hydraulic pressure compensator

# **PHP**



| Series<br>Name | Displacement [cm³/r] | Flow rate<br>at 1450rpm<br>[l/min] | Max.<br>Pressure<br>[bar] |
|----------------|----------------------|------------------------------------|---------------------------|
| 01 PHP 05-16   | 16                   | 23                                 | 250                       |
| 01 PHP 1-20    | 20                   | 29                                 | 250                       |
| 01 PHP 1-25    | 25                   | 36                                 | 250                       |
| 01 PHP 1-32    | 32                   | 47                                 | 250                       |
| 01 PHP 2-40    | 40                   | 58                                 | 250                       |
| 01 PHP 2-50    | 50                   | 73                                 | 250                       |
| 01 PHP 2-63    | 63                   | 92                                 | 250                       |
| 01 PHP 3-80    | 80                   | 116                                | 250                       |
| 01 PHP 3-100   | 100                  | 145                                | 250                       |
| 01 PHP 3-120   | 120                  | 174                                | 250                       |

### **General description**

PHP pumps are high pressure variable displacement vane pumps equipped with hydraulic pressure regulating device that allow you to instantly adjust the flow rate accordingly to circuit requirements. Variable displacement vane pumps are volumetric type so they deliver a maximum flow rate equivalent to its displacement for their speed of rotation. Operating pressure is due to pressure loads encountered by the fluid within the system. When the outlet pressure (on the system) equals the pump setting pressure, the flow rate is adjusted to the values required by the system. When this value is achieved, pump reduces its flow rate to zero, keeping the pressure almost constant. In zero flow conditions, pump delivers oil only to compensate any possible drain and piloting.

The series of PHP pumps, like all other Berarma variable displacement vane pumps, ensure:

- Silent running
- High efficiency
- Long working life
- · Economy and simplification of hydraulic system
- Modular design
- Energy saving

The important performance increase guarantees:

- High operating pressure
- · Excellent displacement dynamic control

The main innovation of the new series of 01 PHP pumps is the internal pump cartridge, designed to obtain perfect axial balancing, both in terms of hydrostatic compensation of the distribution plates and the fluid flow-rate from inlet to outlet.

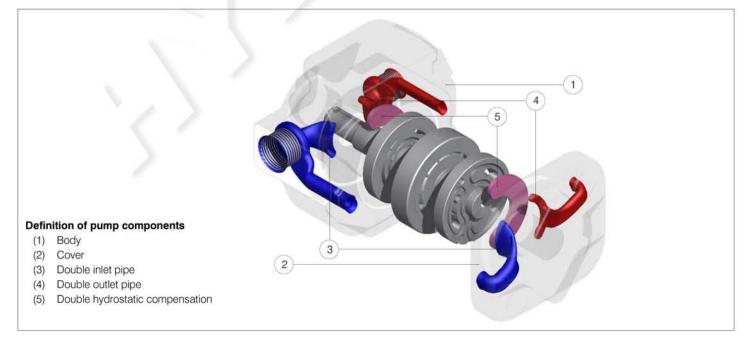
The series of PHP pumps is supplied with:

- · ISO standard mounting flanges and shafts
- Gas BSP and/or SAE 3000 standard port connections
- . Max. flow regulator unit to mechanically reduce pump max. displacement
- . Different types of devices for hydraulic, electric and proportional control for flow rate and / or pressure
- Thru drive shaft (only with the option "A") to arrange combined pumps between Berarma pumps or the main other types of pump available on the fluid power market

Considering the features outlined above, the new series of PHP pumps is one of a kind, suitable for applications that require higher performances than the standard use of variable displacement vane pumps.

What makes the Berarma PHP series pumps a unique product of its kind?

- 250 bar operating pressure
- Double inlet and outlet pipes in the internal cartridge of the pump
- Double hydrostatic compensation in axial direction on the distribution plates
- · New functional concept of the pressure compensator device (reduction of pressure peak values and response time)
- Innovative shapes and design
- · Wear reduction of the internal pump cartridge parts



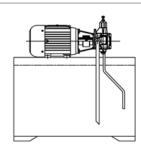


### **Technical data**

| Size                                                                                                                                                                       | 05                                                                                           | 1                      | 2                                    | 3                               |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------|--------------------------------------|---------------------------------|--|
| Geometric displacement according to ISO 3662 (cm³/r)                                                                                                                       | 16                                                                                           | 20 ÷ 25 ÷ 32           | 40 ÷ 50 ÷ 63                         | 80 ÷ 100 ÷ 120                  |  |
| Actual displacement (cm³/r) Due to manufacturing tolerances, the value can vary by approx. ±3%                                                                             | 17                                                                                           | 21 ÷ 26 ÷ 33           | 42 ÷ 51 ÷ 63                         | 80 ÷ 100 ÷ 123                  |  |
| Maximum working pressure (bar) Pressure peak exceeding 30% (10% only for size 3) of the maximum operating pressure must be eliminated by adopting the appropriate measures | 250                                                                                          |                        |                                      |                                 |  |
| Pressure setting range (bar)                                                                                                                                               |                                                                                              | <b>H</b> : 20 ÷ 250    |                                      | <b>H</b> : 30 ÷ 250             |  |
| Permitted maximum drain port pressure (bar)                                                                                                                                |                                                                                              |                        | 1                                    |                                 |  |
| Inlet pressure (bar)                                                                                                                                                       |                                                                                              | 0.8 ÷ 1.5              | absolute                             |                                 |  |
| Speed range (rpm)                                                                                                                                                          | 800                                                                                          | ÷ 1800                 |                                      | ÷ 1500<br>pressure up to 160bar |  |
| Rotation direction                                                                                                                                                         |                                                                                              | R: right (clockwise) v | riewed from shaft er                 | nd                              |  |
| Load on drive shaft                                                                                                                                                        | NO RADIAL OR AXIAL LOADS ALLOWED                                                             |                        |                                      |                                 |  |
|                                                                                                                                                                            |                                                                                              | HLP according          | to ISO 6743-4<br>to DIN 51524-2      |                                 |  |
| Hydraulic fluid                                                                                                                                                            |                                                                                              |                        | ng to ISO 15380<br>s ÷ Pmax 160bar   |                                 |  |
| for other fluids please contact Berarma technical sales service                                                                                                            | HFD according to ISO 12922 FPM-Viton seals ÷ Pmax 160bar                                     |                        |                                      |                                 |  |
|                                                                                                                                                                            | HFC according to ISO 12922 water <40% + NBR seals + Pmax 100bar + Vmax 1000rpm + Temp. <40°C |                        |                                      |                                 |  |
| Viscosity range (cSt, mm²/s)                                                                                                                                               | 22 ÷ 68 at operating temperature                                                             |                        |                                      |                                 |  |
| Starting viscosity under full flow conditions (cSt, mm²/s)                                                                                                                 | 400 max.                                                                                     |                        |                                      |                                 |  |
| Viscosity index according to ISO 2909                                                                                                                                      | 100 min.                                                                                     |                        |                                      |                                 |  |
| Inlet fluid temperature range (°C)                                                                                                                                         | +                                                                                            | 15 / +60 ÷ pay atte    | ntion to viscosity ra                | nge                             |  |
| Maximum acceptable fluid contamination level                                                                                                                               |                                                                                              |                        | ding to ISO 4406<br>ling to NAS 1638 |                                 |  |
| Recommended fluid contamination level for a longer pump working life                                                                                                       |                                                                                              |                        | ding to ISO 4406<br>ding to NAS 1638 |                                 |  |
| Moment of inertia (kgm²)                                                                                                                                                   | 0.00019                                                                                      | 0.0005                 | 0.00909                              | 0.015                           |  |
|                                                                                                                                                                            |                                                                                              | Weight sing            | le pump (kg)                         | •                               |  |
| Standard control                                                                                                                                                           | 16.4                                                                                         | 19.1                   | 44.8                                 | 55.2                            |  |
| PCS002 control                                                                                                                                                             | 18.5                                                                                         | 21.2                   | 46.9                                 | 57.3                            |  |
| PCS003 control                                                                                                                                                             | 18                                                                                           | 20.8                   | 46.4                                 | 56.9                            |  |
| PCS004 control                                                                                                                                                             | 19                                                                                           | 21.9                   | 47.5                                 | 58                              |  |
| PCS005 control                                                                                                                                                             | 17.9                                                                                         | 20.6                   | 46.3                                 | 56.7                            |  |
| PCS006 control                                                                                                                                                             | -                                                                                            | -                      | 44.9                                 | 55.3                            |  |
| PCLS001 control                                                                                                                                                            | 18.9                                                                                         | 21.6                   | 47.3                                 | 57.8                            |  |
| PCLS002 control                                                                                                                                                            | 19.3                                                                                         | 22.1                   | 47.5                                 | 58.2                            |  |
| PCLS003 control                                                                                                                                                            | 18.9                                                                                         | 21.6                   | 47.3                                 | 57.7                            |  |
| PCLS004 control                                                                                                                                                            | 20                                                                                           | 22.7                   | 48.4                                 | 58.8                            |  |
| PCLS005 control                                                                                                                                                            | 18.7                                                                                         | 21.5                   | 47.2                                 | 57.6                            |  |
| For further information and/or different operating conditions please contact E                                                                                             | Berarma technical s                                                                          | sales service          |                                      | •                               |  |

# Installation and start-up

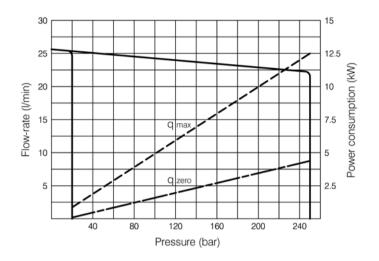
For the installation and start-up of Berarma pumps please refer to related **Document INSTALLATION AND START-UP INSTRUCTIONS** available on our website and provided in hard copy with every pump supplied.

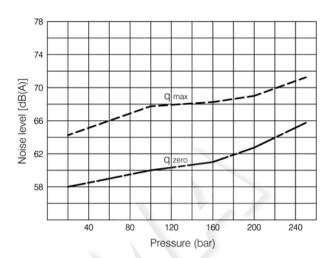


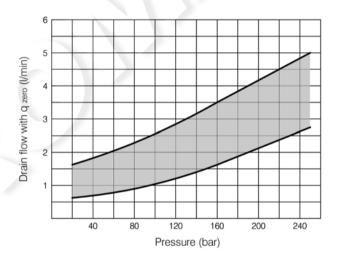
# Ordering code

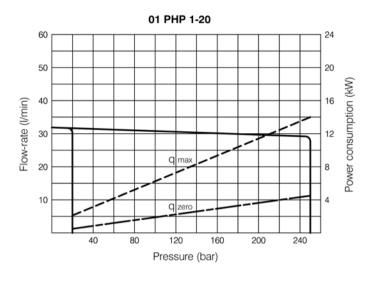
| Series<br>Name              | Disp                                             | Size<br>blacement                   | Flange              | Pressure setting           | Rota           | tion | Seals            | Options | Pressure controls |
|-----------------------------|--------------------------------------------------|-------------------------------------|---------------------|----------------------------|----------------|------|------------------|---------|-------------------|
| 01 PHP                      | :                                                | 2 – 50                              | F                   | н                          | R              | ì    | М                | Α       | PCS003            |
|                             |                                                  |                                     |                     |                            |                |      |                  |         |                   |
| Code                        | Size                                             | Displacem<br>cm <sup>3</sup> /r     |                     |                            |                |      |                  |         |                   |
| 05 – 16                     | 05                                               | 16                                  |                     |                            |                |      |                  |         |                   |
| 1 – 20                      | 1                                                | 20                                  |                     |                            |                |      |                  |         |                   |
| 1 – 25                      | 1                                                | 25                                  |                     |                            |                |      |                  |         |                   |
| 1 – 32                      | 1                                                | 32                                  |                     |                            |                |      |                  |         |                   |
| 2 – 40                      | 2                                                | 40                                  |                     |                            |                |      |                  |         |                   |
| 2 – 50                      | 2                                                | 50                                  |                     |                            |                |      |                  |         |                   |
| 2 – 63                      | 2                                                | 63                                  |                     |                            |                |      |                  |         |                   |
| 3 – 80                      | 3                                                | 80                                  |                     |                            |                |      |                  |         |                   |
| 3 – 100                     | 3                                                | 100                                 |                     |                            |                |      |                  |         |                   |
| 3 – 120                     | 3                                                | 120                                 |                     |                            |                |      |                  |         |                   |
|                             |                                                  |                                     |                     |                            |                |      |                  |         |                   |
| Code                        | FI                                               | ange                                | Ports               |                            |                |      | , ,              |         |                   |
| F                           | ISO 301                                          | 9-2 4 holes                         | Gas BSP / SA        | AE 3000                    |                |      |                  |         |                   |
| FGR2<br>only for size 05    |                                                  | angular<br>pump 2                   | Gas BS              | SP                         |                |      |                  |         |                   |
|                             |                                                  |                                     |                     |                            |                |      |                  |         |                   |
| Code                        |                                                  | setting (bar)                       |                     |                            |                |      |                  |         |                   |
| н                           | 20 ÷ 250<br>30 ÷ 250                             | ) for size 05,1 and<br>) for size 3 | d 2                 |                            |                |      |                  |         |                   |
| Code                        | Rotation                                         | direction                           |                     |                            |                |      |                  |         |                   |
| R                           | Right (cw                                        | ) view from s                       | haft end            |                            |                |      |                  |         |                   |
|                             |                                                  |                                     |                     |                            |                |      |                  |         |                   |
| Code                        | Seals                                            |                                     |                     |                            |                |      |                  |         |                   |
| М                           | NBR                                              |                                     |                     |                            |                |      |                  |         |                   |
| E                           | FPM – Vit                                        | ton                                 |                     |                            |                |      |                  |         |                   |
| 0 - 1 -                     |                                                  |                                     | _                   |                            |                |      |                  |         |                   |
| Code                        | Option                                           |                                     |                     |                            |                | -    |                  |         |                   |
| /                           | Omit for r                                       | _                                   | ashina dan          | anh fa-fl-                 |                | -    |                  |         |                   |
| Α                           | I nru drive                                      | e snatt for co                      | mbinea pumps        | only for flange <b>F</b> ) |                |      |                  |         |                   |
| Code                        | Pressure                                         | control                             |                     |                            |                |      |                  |         |                   |
| 1                           |                                                  | age of pressu                       | ıre                 |                            |                |      |                  | 1       |                   |
| PCS002                      |                                                  |                                     | re with remote o    | ontrol                     |                |      |                  | 1       |                   |
| PCS003                      | _                                                |                                     |                     | setting at the mir         | imum pressure  |      |                  | 1       |                   |
| PCS004                      |                                                  | _                                   | re, both adjustab   |                            |                |      |                  | 1       |                   |
| PCS005                      | _                                                | nal pressure                        |                     |                            |                |      |                  | 1       |                   |
| PCS006<br>only for size 2-3 | <del>-                                    </del> |                                     |                     | n displacement lim         | niter control  |      |                  | 1       |                   |
| PCLS001                     | Load Se                                          | nsing contro                        | ol with single stag | je of pressure             |                |      |                  | 1       |                   |
| PCLS002                     |                                                  |                                     |                     | e of pressure with         | remote control | l    |                  | 1       |                   |
| PCLS003                     |                                                  |                                     |                     |                            |                |      | minimum pressure | 1       |                   |
| PCLS004                     |                                                  |                                     |                     | of pressure, both          |                | -    | ·                | 1       |                   |
| PCLS005                     |                                                  |                                     | roportional press   |                            | ,              |      |                  | 1       |                   |
|                             |                                                  | . J p                               | ,                   |                            |                |      |                  | _       |                   |

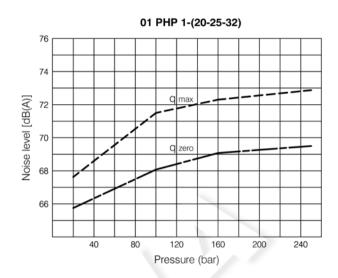
### 01 PHP 05-16

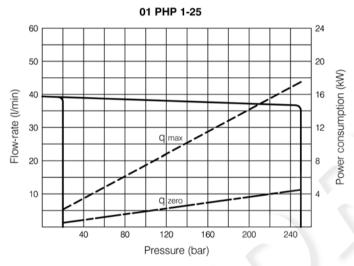


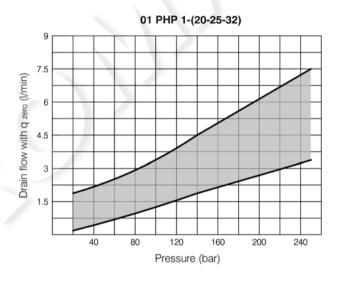


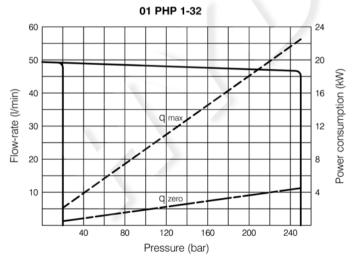


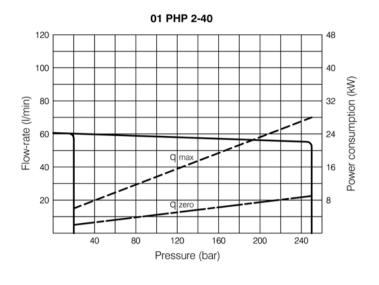


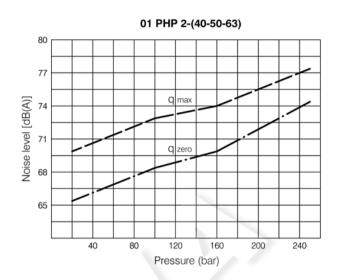


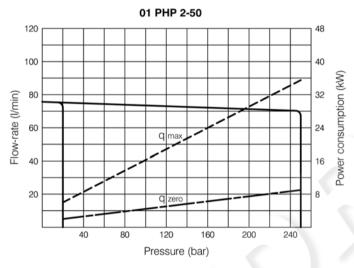


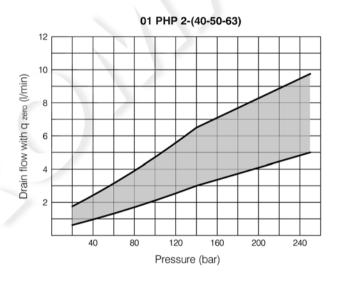


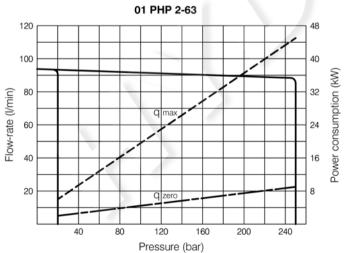


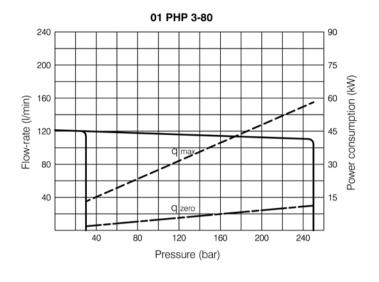


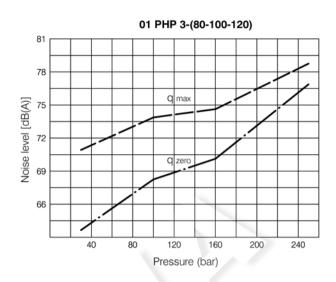


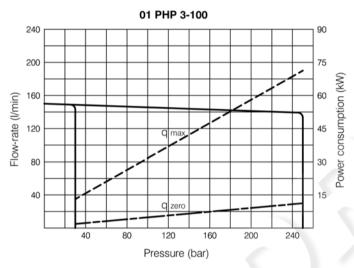


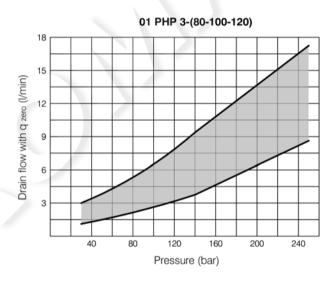


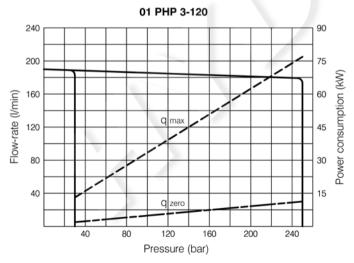




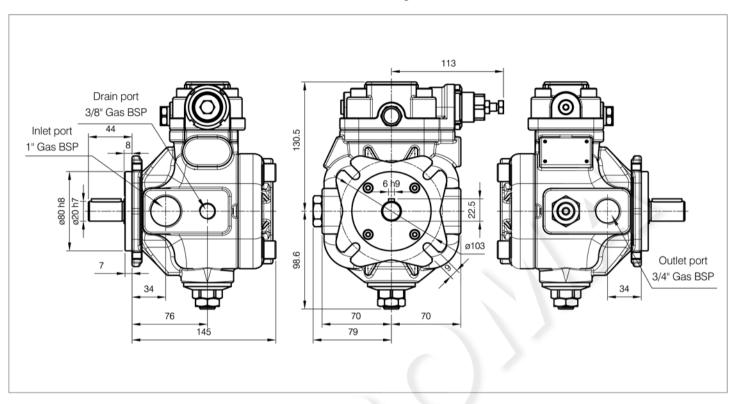






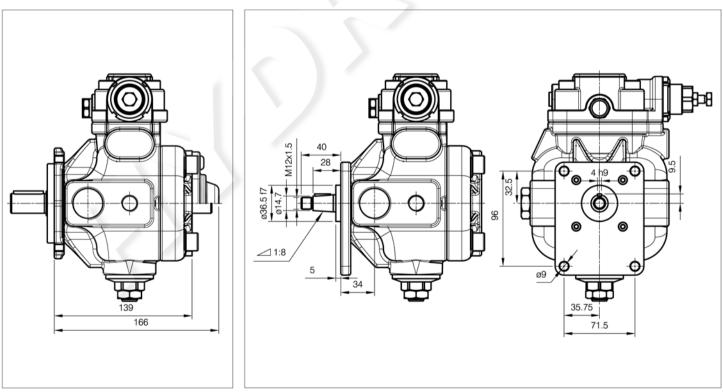


01 PHP 05-16 - Flange "F"



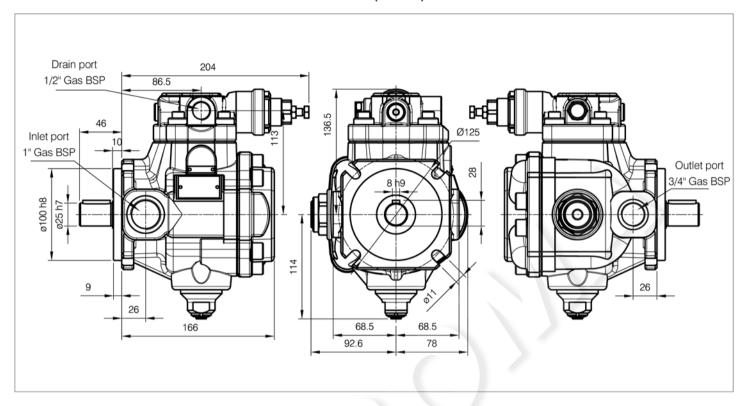
01 PHP 05-16 - Flange "F" + Option "A"

01 PHP 05-16 - Flange "FGR2"

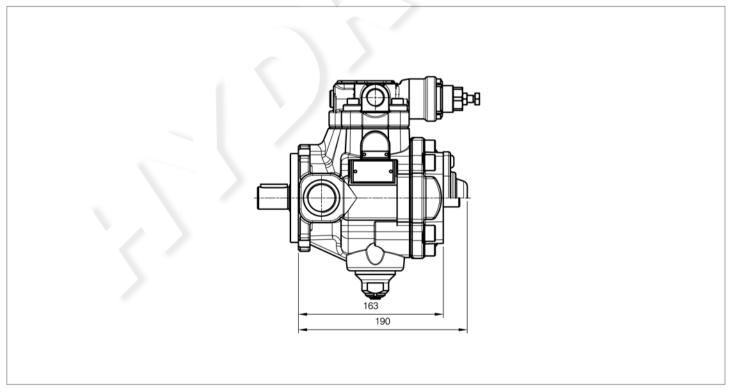


For information, please refer to related Catalog COUPLINGS and ACCESSORIES

01 PHP 1-(20-25-32)

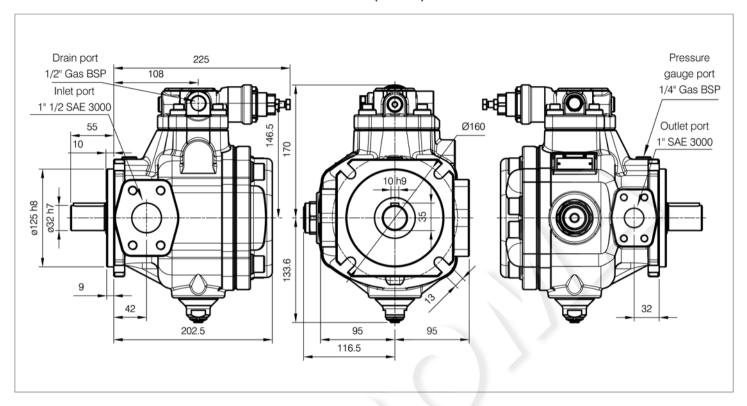


01 PHP 1-(20-25-32) + Option "A"

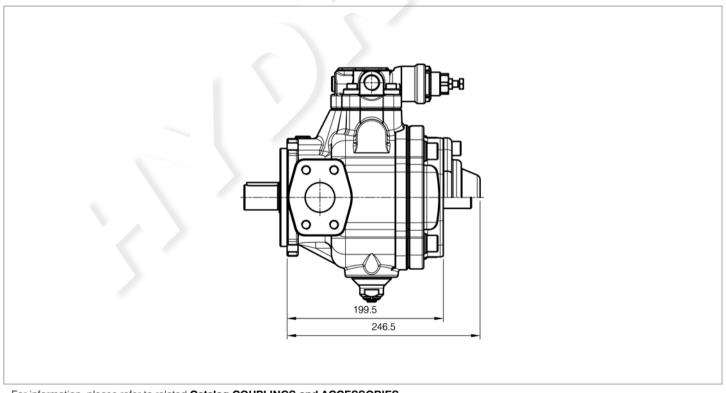


For information, please refer to related Catalog COUPLINGS and ACCESSORIES

01 PHP 2-(40-50-63)

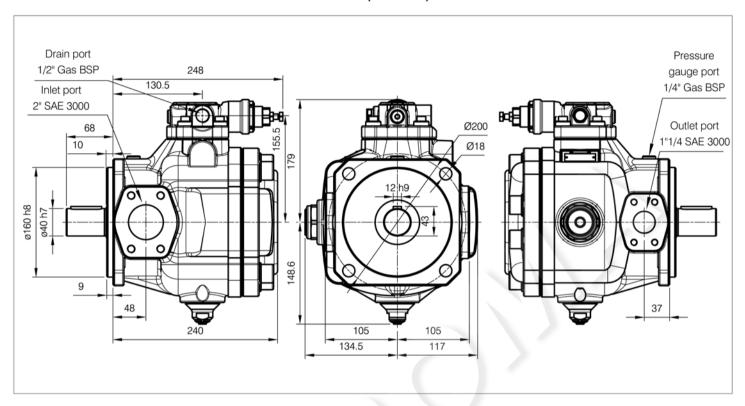


01 PHP 2-(40-50-63) + Option "A"

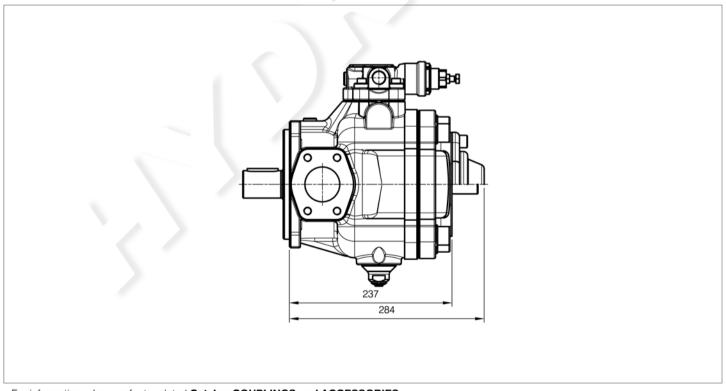


For information, please refer to related Catalog COUPLINGS and ACCESSORIES

01 PHP 3-(80-100-120)



01 PHP 3-(80-100-120) + Option "A"



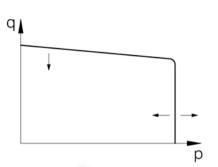
For information, please refer to related Catalog COUPLINGS and ACCESSORIES

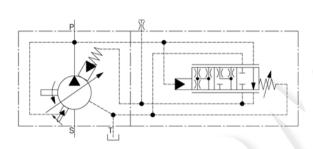
# Standard control

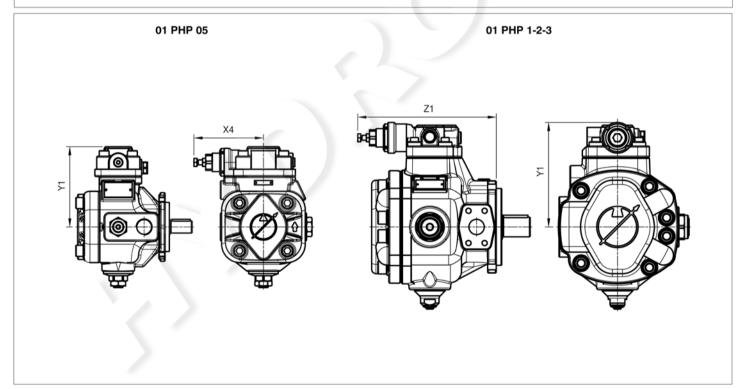
### Single stage of pressure

This standard control enables the pump displacement to be adjusted (until zero flow setting condition) according to the flow rate required by the hydraulic system, keeping the working pressure constant and equal to the value set on the compensator device.

The pressure value setting of the compensator device is adjusted by means of the pressure setting screw and locked using the locknut.







| Size                                   | X4                                    | Y1                                    | <b>Z</b> 1 |  |  |
|----------------------------------------|---------------------------------------|---------------------------------------|------------|--|--|
| 01 PHP <b>05</b>                       | 113                                   | 130.5                                 | -          |  |  |
| 01 PHP <b>1</b>                        | -                                     | 136.5                                 | 204        |  |  |
| 01 PHP <b>2</b>                        | -                                     | 170                                   | 225        |  |  |
| 01 PHP <b>3</b> - 179 248              |                                       |                                       |            |  |  |
| For further information see related de | ocumentation on Berarma website or co | ntact Berarma technical sales service |            |  |  |

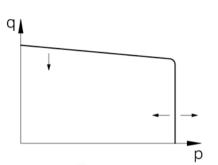
### PCS002 control

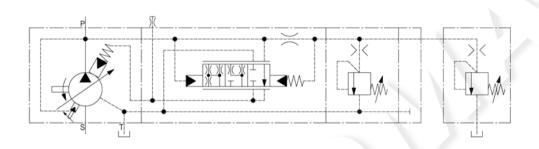
#### Single stage of pressure with remote control

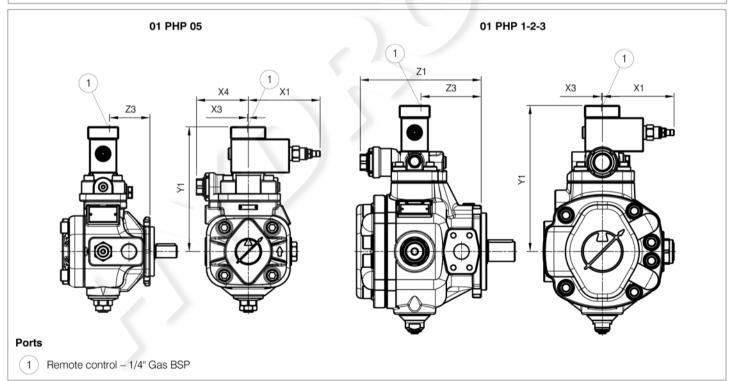
The function of this control is the same as the standard control function with the possibility of adjusting the working pressure by means of an additional maximum pressure relief valve (**not supplied**) installed in a remote position, far from the pump.

Control performances depends on the additional valve type and on its distance from the pump.

To obtain the best performance, it is recommended to use maximum pressure relief valves with flow rates from 2 to 51/ min and not to exceed 5 meters of pipe length.





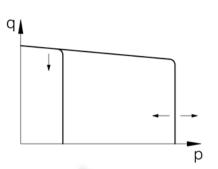


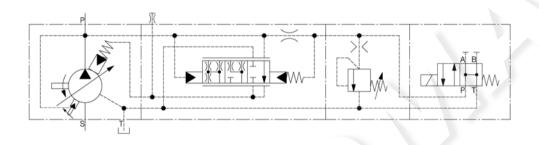
| Size                                        | X1                                                                                                              | ХЗ  | X4   | Y1    | Z1    | Z3   |  |
|---------------------------------------------|-----------------------------------------------------------------------------------------------------------------|-----|------|-------|-------|------|--|
| 01 PHP <b>05</b>                            | 116.7                                                                                                           | 1.3 | 84.3 | 203   | -     | 65.7 |  |
| 01 PHP <b>1</b>                             | 116.7                                                                                                           | 1.3 | -    | 204   | 175   | 76.2 |  |
| 01 PHP <b>2</b>                             | 116.7                                                                                                           | 1.3 | -    | 237.5 | 196.5 | 97.7 |  |
| 01 PHP <b>3</b> 116.7 1.3 - 246.5 219 120.2 |                                                                                                                 |     |      |       |       |      |  |
| For further information                     | For further information see related documentation on Berarma website or contact Berarma technical sales service |     |      |       |       |      |  |

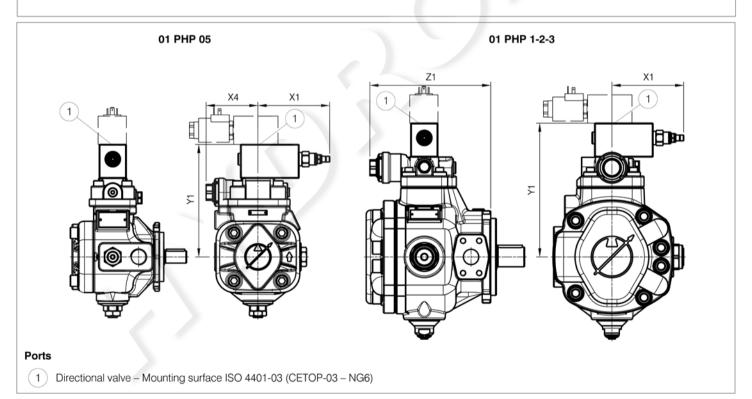
### **PCS003 control**

#### Two stages of pressure, one with fixed setting at the minimum pressure

The function of this control is the same as the standard control with the possibility to mount a directional control valve ISO 4401-03 (CETOP 03 – NG6) (**not supplied**) on the top of the compensator in order to switch between two working pressure levels, one of which is fixed at the minimum pressure. Control performance depends on the type of additional directional control valve.







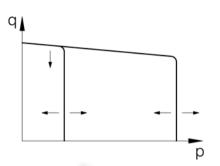
| Size                            | X1                           | X4                              | Y1                     | Z1    |
|---------------------------------|------------------------------|---------------------------------|------------------------|-------|
| 01 PHP <b>05</b>                | 116.7                        | 84.3                            | 183                    | -     |
| 01 PHP <b>1</b>                 | 116.7                        | -                               | 184                    | 175   |
| 01 PHP <b>2</b>                 | 116.7                        | -                               | 217.5                  | 196.5 |
| 01 PHP <b>3</b>                 | 116.7                        | -                               | 226.5                  | 219   |
| For further information see rel | ated documentation on Berarm | a website or contact Berarma te | echnical sales service |       |

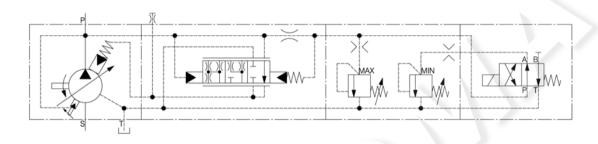
### **PCS004 control**

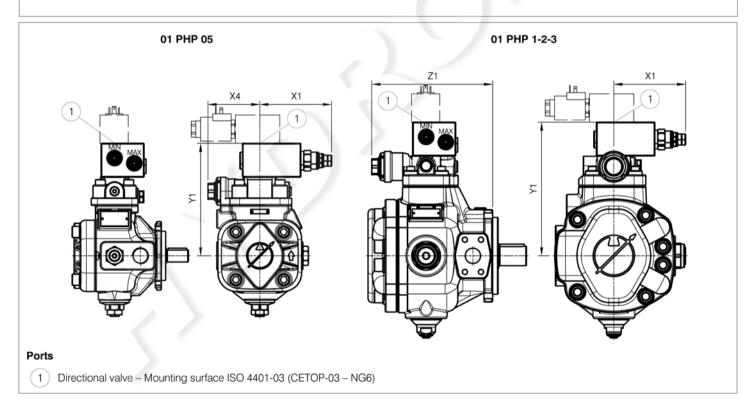
#### Two stages of pressure, both adjustable

The function of this control is the same as the standard control with the possibility to mount a directional control valve ISO 4401-03 (CETOP 03 - NG6) (**not supplied**) on the top of the compensator in order to switch between two adjustable working pressure levels.

Control performance depends on the type of additional directional control valve.







| Size                            | X1                           | X4                              | Y1                     | Z1    |
|---------------------------------|------------------------------|---------------------------------|------------------------|-------|
| 01 PHP <b>05</b>                | 116.7                        | 84.3                            | 183                    | -     |
| 01 PHP <b>1</b>                 | 116.7                        | -                               | 184                    | 175   |
| 01 PHP <b>2</b>                 | 116.7                        | -                               | 217.5                  | 196.5 |
| 01 PHP <b>3</b>                 | 116.7                        | -                               | 226.5                  | 219   |
| For further information see rel | ated documentation on Berarm | a website or contact Berarma te | echnical sales service |       |

### PCS005 control

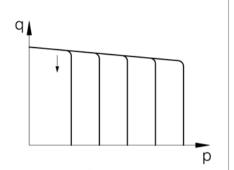
### Proportional pressure control

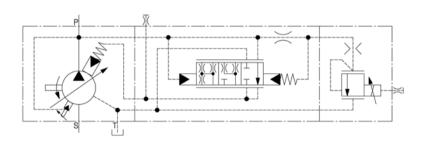
The function of this control is the same as the standard control with the possibility of adjusting the pump working pressure in a proportional way.

The pressure adjustment is obtained through an electric signal to the proportional valve installed on the pump.

Control performance depends on the control electronics of the proportional valve (not supplied).

Only on request is available the coil with integrated electronic unit.





| Electrical propertie                 | es               |
|--------------------------------------|------------------|
| Supply voltage                       | 24 VDC ±10%      |
| Maximum current                      | 590 mA           |
| Power consumption                    | 22 W             |
| Nominal coil resistance at 50°C      | 37.2 Ω ±5%       |
| Nominal coil resistance at 20°C      | 26.2 Ω ±5%       |
| Max coil temperature at 20°C         | 105°C            |
| Protection class                     | IP65             |
| Recommended Dither frequency         | 160 – 200 Hz*    |
| Linearity, hysteresis, repeatability | < 5%*            |
| Connections                          | DIN 43650 type A |

<sup>\*</sup> Depends on electronic control unit type

| 01 PHP 05                                                | 01 PHP 1-2-3 |
|----------------------------------------------------------|--------------|
| Ports  1 Proportional valve – Connector DIN 43650 type A |              |

| Size                                   | X4                                    | Y1                                    | <b>Z</b> 1 |  |  |
|----------------------------------------|---------------------------------------|---------------------------------------|------------|--|--|
| 01 PHP <b>05</b>                       | 84.3                                  | 264.5                                 | -          |  |  |
| 01 PHP <b>1</b>                        | -                                     | 265.5                                 | 175        |  |  |
| 01 PHP <b>2</b>                        | -                                     | 299                                   | 196.5      |  |  |
| 01 PHP <b>3</b> - 308 219              |                                       |                                       |            |  |  |
| For further information see related do | ocumentation on Berarma website or co | ntact Berarma technical sales service |            |  |  |

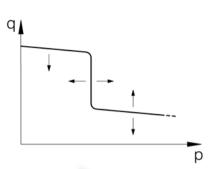
### PCS006 control

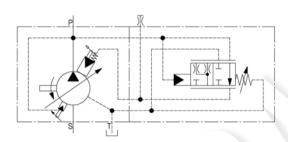
#### Single stage of pressure with minimum displacement limiter control

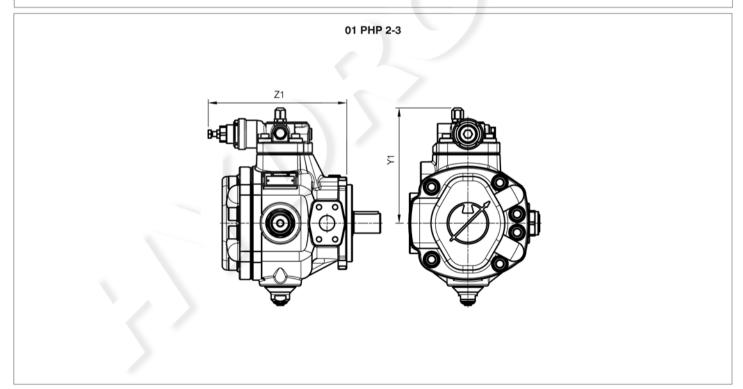
The function of this control, **available only for size 2 and 3 pumps**, is the same as the standard control with the possibility of limiting the minimum residual displacement by means of a register.

This control allows to obtain a two-speed system depending by the working pressure, using only one pump instead of two. This allows the simplification of the hydraulic circuit, the reduction of costs and energy savings.

**WARNING**: For this type of control it is **mandatory** to insert a maximum pressure valve with correct flow rate compared to the residual flow rate pump setting. The minimum displacement limiter device prevents the pump to reach the zero flow condition and therefore pressure cut-off.







| Size                                              | Y1                                                                                                              | Z1  |  |  |  |  |
|---------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|-----|--|--|--|--|
| 01 PHP <b>05</b>                                  | -                                                                                                               | -   |  |  |  |  |
| 01 PHP <b>1</b>                                   | -                                                                                                               | -   |  |  |  |  |
| 01 PHP <b>2</b>                                   | 187.5                                                                                                           | 225 |  |  |  |  |
| 01 PHP <b>3</b> 196.5 248                         |                                                                                                                 |     |  |  |  |  |
| For further information see related documentation | For further information see related documentation on Berarma website or contact Berarma technical sales service |     |  |  |  |  |

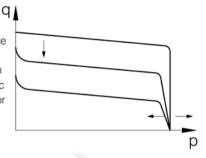
### PCLS001 control

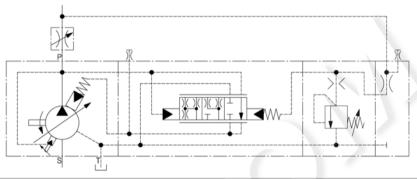
#### Load Sensing control with single stage of pressure

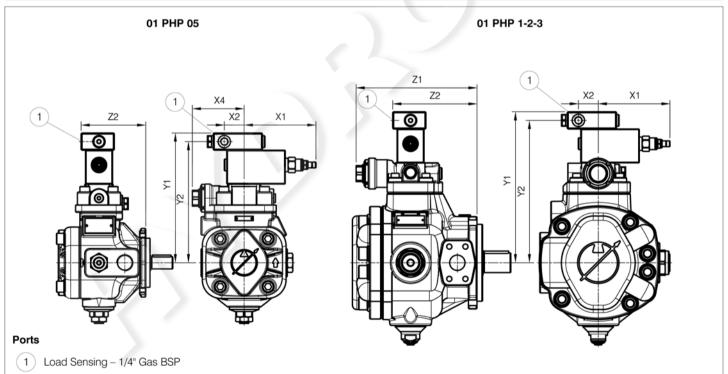
The Load Sensing control system adds to the pressure setting adjustment system of the compensator device, the possibility to regulate the pump flow-rate according to the pressure difference  $\Delta p$  measured before and after a throttle valve. The pilot pressure of the Load Sensing compensator device is taken from the pump outlet line after throttle valve (**not supplied**) and before the actuators. Changing the position of the throttle valve, with a fixed pressure drop equal to the differential pressure  $\Delta p$  value, the Load Sensing system automatically adjusts the pump displacement independently of pressure variations that occur in the hydraulic system. The Load Sensing control produces a notable reduction in displaced power and is recommended for use in applications where there are significant variations in torque (force) and speed.

When the throttle valve is completely closed, the pump will be in zero flow condition, keeping the working pressure constant and equal to the differential pressure  $\Delta p$  value.

Control performance depends on the type of throttle valve and on the length / dimensions of the Load Sensing pilot pressure line. To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.







| Size                | X1                   | X2                 | X4                  | Y1                  | Y2                 | Z1    | <b>Z</b> 2 |
|---------------------|----------------------|--------------------|---------------------|---------------------|--------------------|-------|------------|
| 01 PHP <b>05</b>    | 116.7                | 32.3               | 84.3                | 211                 | 197                | -     | 105        |
| 01 PHP <b>1</b>     | 116.7                | 32.3               | -                   | 212                 | 198                | 175   | 115.5      |
| 01 PHP <b>2</b>     | 116.7                | 32.3               | -                   | 245.5               | 231.5              | 196.5 | 137        |
| 01 PHP <b>3</b>     | 116.7                | 32.3               | -                   | 254.5               | 240.5              | 219   | 159.5      |
| For further informs | ation see related do | cumentation on Ber | arma website or cor | ntact Berarma techn | ical sales service |       |            |

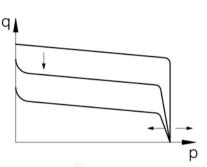
### PCLS002 control

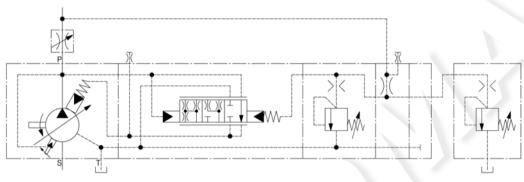
#### Load Sensing control with single stage of pressure with remote control

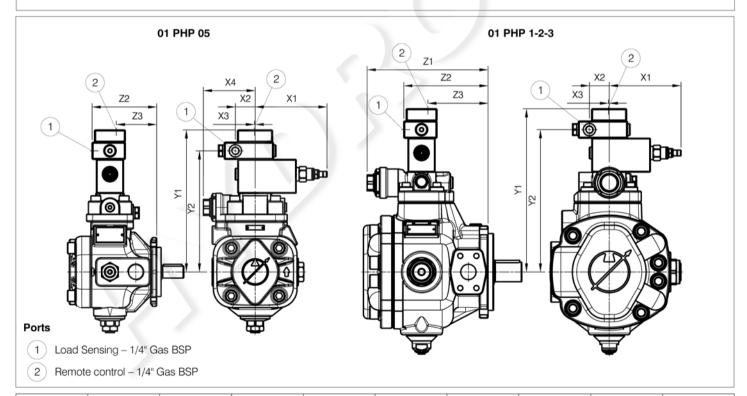
The function of this control is the same as the PCLS001 control with the possibility of adjusting the working pressure by means of an additional maximum pressure relief valve (**not supplied**) installed in a remote position, far from the pump.

Control performances depends on the type of throttle valve and additional valve type (**not supplied**) and on the length / dimensions of signal pipes.

To obtain the best performance, it is recommended to use maximum pressure relief valves with flow rates from 2 to 5 l / min and not to exceed 5 meters of pipe length.







| Size             | X1                | X2             | Х3              | X4               | Y1               | Y2                | <b>Z</b> 1 | Z2    | <b>Z</b> 3 |
|------------------|-------------------|----------------|-----------------|------------------|------------------|-------------------|------------|-------|------------|
| 01 PHP <b>05</b> | 116.7             | 32.3           | 1.3             | 84.3             | 231              | 197               | -          | 105   | 65.7       |
| 01 PHP <b>1</b>  | 116.7             | 32.3           | 1.3             | -                | 232              | 198               | 175        | 115.5 | 76.2       |
| 01 PHP <b>2</b>  | 116.7             | 32.3           | 1.3             | -                | 265.5            | 231.5             | 196.5      | 137   | 97.7       |
| 01 PHP <b>3</b>  | 116.7             | 32.3           | 1.3             | -                | 274.5            | 240.5             | 219        | 159.5 | 120.2      |
| For further info | ormation see rela | ated documenta | ation on Berarm | a website or cor | ntact Berarma te | echnical sales se | ervice     |       |            |

For further information see related documentation on Berarma website or contact Berarma technical sales service

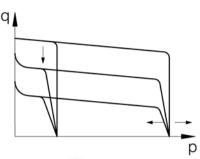
### PCLS003 control

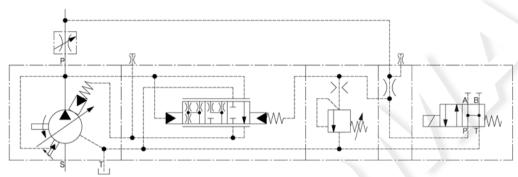
#### Load Sensing control with two stages of pressure, one with fixed setting at the minimum pressure

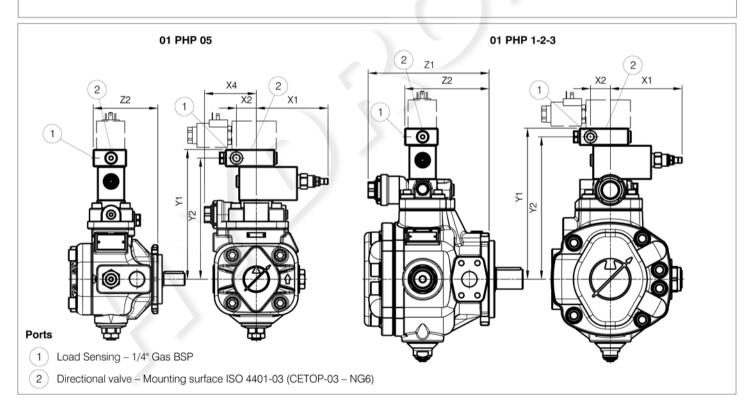
The function of this control is the same as the PCLS001 control with the possibility to mount a directional control valve ISO 4401-03 (CETOP 03 – NG6) (**not supplied**) on the top of the compensator in order to switch between two working pressure levels, one of which is fixed at the minimum pressure.

Control performances depends on the type of throttle valve and additional directional control valve (**not supplied**) and on the length / dimensions of signal pipe.

To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.







| Size                | X1                   | X2                 | X4                  | Y1                  | Y2                 | Z1    | Z2    |
|---------------------|----------------------|--------------------|---------------------|---------------------|--------------------|-------|-------|
| 01 PHP <b>05</b>    | 116.7                | 32.3               | 84.3                | 211                 | 197                | -     | 105   |
| 01 PHP <b>1</b>     | 116.7                | 32.3               | -                   | 212                 | 198                | 175   | 115.5 |
| 01 PHP <b>2</b>     | 116.7                | 32.3               | -                   | 245.5               | 231.5              | 196.5 | 137   |
| 01 PHP <b>3</b>     | 116.7                | 32.3               | -                   | 254.5               | 240.5              | 219   | 159.5 |
| For further informa | ation see related do | cumentation on Ber | arma website or cor | ntact Berarma techn | ical sales service |       |       |

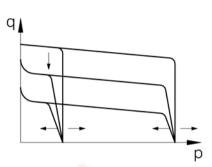
### PCLS004 control

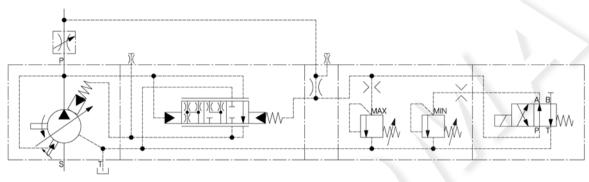
#### Load Sensing control with two stages of pressure, both adjustable

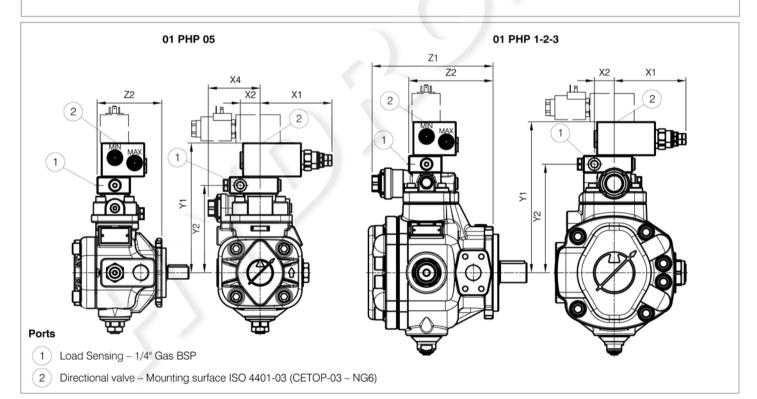
The function of this control is the same as the PCLS001 control with the possibility to mount a directional control valve ISO 4401-03 (CETOP 03 – NG6) (**not supplied**) on the top of the compensator in order to switch between two adjustable working pressure levels.

Control performances depends on the type of throttle valve and additional directional control valve (**not supplied**) and on the length / dimensions of signal pipe.

To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.







| Size                | X1                                                                                                              | X2   | X4   | Y1    | Y2    | Z1    | <b>Z</b> 2 |
|---------------------|-----------------------------------------------------------------------------------------------------------------|------|------|-------|-------|-------|------------|
| 01 PHP <b>05</b>    | 116.7                                                                                                           | 32.3 | 84.3 | 211   | 142   | -     | 105        |
| 01 PHP <b>1</b>     | 116.7                                                                                                           | 32.3 | -    | 212   | 143   | 175   | 115.5      |
| 01 PHP <b>2</b>     | 116.7                                                                                                           | 32.3 | -    | 245.5 | 176.5 | 196.5 | 137        |
| 01 PHP <b>3</b>     | 116.7                                                                                                           | 32.3 | -    | 254.5 | 185.5 | 219   | 159.5      |
| For further informa | For further information see related documentation on Berarma website or contact Berarma technical sales service |      |      |       |       |       |            |

### PCLS005 control

#### Load Sensing with proportional pressure control

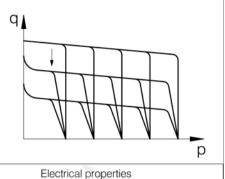
The function of this control is the same as the PCLS001 control with the possibility of adjusting the pump working pressure in a proportional way.

The pressure adjustment is obtained through an electric signal to the proportional valve installed on the pump.

Control performance depends on the type of throttle valve and on the control electronics of the proportional valve (**not supplied**) and on the length / dimensions of signal pipe.

To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.

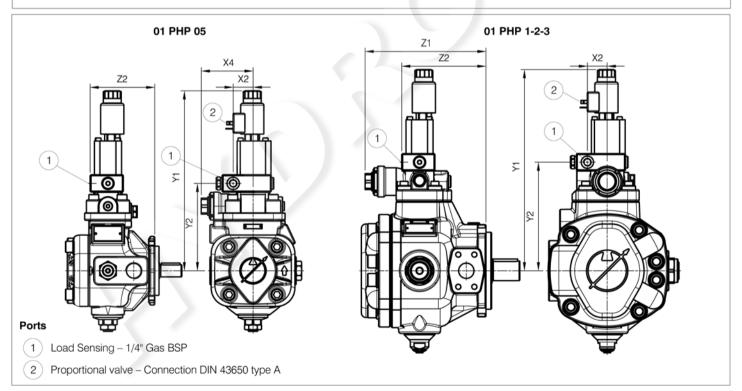
Only on request is available the coil with integrated electronic unit.



|--|

|   | Supply voltage                       | 24 VDC ±10%      |
|---|--------------------------------------|------------------|
|   | Maximum current                      | 590 mA           |
|   | Power consumption                    | 22 W             |
|   | Nominal coil resistance at 50°C      | 37.2 Ω ±5%       |
|   | Nominal coil resistance at 20°C      | 26.2 Ω ±5%       |
|   | Max coil temperature at 20°C         | 105°C            |
|   | Protection class                     | IP65             |
| - | Recommended Dither frequency         | 160 – 200 Hz*    |
|   | Linearity, hysteresis, repeatability | < 5%*            |
|   | Connections                          | DIN 43650 type A |
|   |                                      |                  |

\* Depends on electronic control unit type



| Size                                                                                                            | X2   | X4   | Y1    | Y2    | Z1    | Z2    |
|-----------------------------------------------------------------------------------------------------------------|------|------|-------|-------|-------|-------|
| 01 PHP <b>05</b>                                                                                                | 32.3 | 84.3 | 292.5 | 142   | -     | 105   |
| 01 PHP <b>1</b>                                                                                                 | 32.3 | -    | 293.5 | 143   | 175   | 115.5 |
| 01 PHP <b>2</b>                                                                                                 | 32.3 | -    | 327   | 176.5 | 196.5 | 137   |
| 01 PHP <b>3</b>                                                                                                 | 32.3 | -    | 336   | 185.5 | 219   | 159.5 |
| For further information see related documentation on Berarma website or contact Berarma technical sales service |      |      |       |       |       |       |

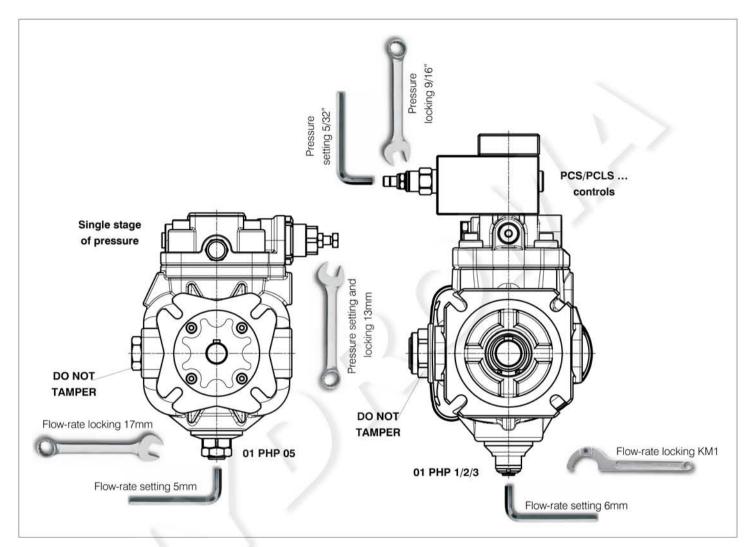
# **Settings**

#### Pressure

Berarma PHP pumps can be equipped with different types of hydraulic pressure devices, through which it is possible to adjust the maximum working pressure of the pump. By screwing clockwise, the pressure increases.

#### Warning

Do not go out of the pressure setting range.



#### Flow rate

All Berarma pumps are equipped with a flow regulator device that allow the mechanical reduction of the maximum pump displacement compared to the nominal value. By screwing clockwise, the flow rate decreases.

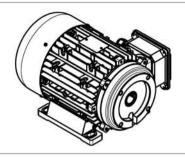
#### Warning

If the flow regulator device is set to less than 50% of the nominal displacement, the pump can only start on condition that the system and pump are completely filled with fluid.

| Pump type             | Actual displacement (cm <sup>3</sup> /r) | Reduced displacement<br>by screw turn (cm <sup>3</sup> /r) | Minimum<br>displacement (cm <sup>3</sup> /r) |
|-----------------------|------------------------------------------|------------------------------------------------------------|----------------------------------------------|
| 01 PHP 05 - <b>16</b> | 17                                       | 11                                                         | 3.3                                          |
| 01 PHP 1 - <b>20</b>  | 21                                       | 10                                                         | 9.5                                          |
| 01 PHP 1 - <b>25</b>  | 26                                       | 10                                                         | 15                                           |
| 01 PHP 1 - <b>32</b>  | 33                                       | 10                                                         | 19                                           |
| 01 PHP 2 - <b>40</b>  | 42                                       | 16                                                         | 27.5                                         |
| 01 PHP 2 - <b>50</b>  | 51                                       | 16                                                         | 35.5                                         |
| 01 PHP 2 - <b>63</b>  | 63                                       | 16                                                         | 43.5                                         |
| 01 PHP 3 - <b>80</b>  | 80                                       | 16                                                         | 63                                           |
| 01 PHP 3 - <b>100</b> | 100                                      | 16                                                         | 80                                           |
| 01 PHP 3 - <b>120</b> | 120                                      | 16                                                         | 100                                          |

### **Accessories**

Electric motors with special flange and hollow shaft for direct coupling with Berarma pumps size 05 and 1. For information, please refer to related **GMP Catalog** 



Non return valves integrated on SAE flange, ideal to be installed on Berarma Berarma pump size 2 and 3 outlet port or for installation on hydraulic systems. For information, please refer to related **NRV Catalog** 



Coupling unit that allow to arrange combined pumps between Berarma pumps or the main other types of pump available on the fluid power market. For information, please refer to related **COUPLINGS and ACCESSORIES Catalog** 



SAE 3000 flanges ideal to be installed on Berarma pump size 2 and 3 inlet and outlet ports.

For information, please refer to related **COUPLINGS and ACCESSORIES Catalog** 

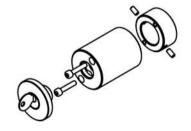




Key Lock kit for pressure setting.

Available only for PHP pumps with single stage of pressure.

For information, please refer to related **COUPLINGS and ACCESSORIES Catalog** 



#### Warning

All Berarma pumps have been carefully checked during manufacture and subjected to testing cycles before shipment. To achieve optimum performance, avoid problems and maintain the warranty, the installation instructions, enclosed with each pump supplied, must be strictly observed.

#### Notes

Before selection and/or use of any Berarma product, it is important that the purchaser carefully analyses all aspects of its application and reviews the information in the current Berarma technical sales documents. Due to the many different operating conditions and applications for Berarma products, the purchaser, through their own analysis and testing, is solely responsible for making the final selection of the products and assuring that all performance and safety requirements are met. Berarma S.r.l. accepts no responsibility for any editing mistakes in this catalogue. Berarma S.r.l. reserves the right to modify the products and data contained in this catalogue at any time and without prior notice.