

Part number:

**HYDROMA**  
HYDRAULICKÉ SYSTÉMY

**HIDROMA**  
SYSTEMS  
UKŁADY HYDRAULICZNE

**HYDROMA**  
ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

# FPM-SPM

## PRESSURE FILTERS

### MATERIALS

Housing: Anodized aluminium alloy

Bypass valve: Steel

Seals: NBR Nitrile (FKM - on request fluoroelastomer)

Indicator housing: Brass

### PRESSURE

Max working: 21 MPa (210 bar)

Collapse, differential for the filter element (ISO 2941):

2,1 MPa (21 bar)

### BYPASS VALVE

Setting: 600 kPa (6 bar)  $\pm$  10%

### WORKING TEMPERATURE

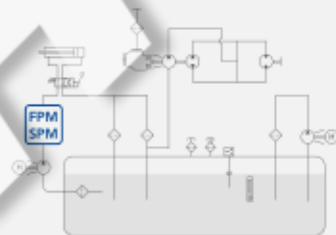
From -25° to +110° C

### COMPATIBILITY (ISO 2943)

Full with fluids: HH-HL-HM-HV-HTG  
(according to ISO 6743/4)

For fluids different than the above mentioned,  
please contact our Customer Service.

### HYDRAULIC DIAGRAM



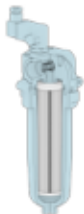


Is this datasheet the latest release? Please check on our website.



## ORDERING AND OPTION CHART

F	P	M	COMPLETE FILTER FAMILY			FILTER ELEMENT FAMILY	E	P	B
			SIZE & LENGTH	21	22	SIZE & LENGTH			
			PORT TYPE						
			B = BSP thread	B	B				
			N = NPT thread	N	N				
			S = SAE thread	S	S				
			PORT SIZE						
			04 = 1/2" (N04 not available)	04	04				
			06 = 3/4"	06	06				
			08 = 1"	08	08				
			BYPASS VALVE						
			W = without	W	W				
			C = 600 kPa (6 bar)	C	C				
			SEALS			SEALS			
			N = NBR Nitrile	N	N				
			F = FKM Fluoroelastomer	F	F				
			FILTER MEDIA			FILTER MEDIA			
			FA = fibreglass 5 µm(c) β>1.000	FA	FA				
			FB = fibreglass 7 µm(c) β>1.000	FB	FB				
			FC = fibreglass 12 µm(c) β>1.000	FC	FC				
			FS = fibreglass 16 µm(c) β>1.000	FS	FS				
			FD = fibreglass 21 µm(c) β>1.000	FD	FD				
			FE = fibreglass 30 µm(c) β>1.000	FE	FE				
			CLOGGING INDICATOR**						
			03 = port, plugged	03	03				
			5E = visual differential 500 kPa (5 bar)	5E	5E				
			6E = electrical differential 500 kPa (5 bar)	6E	6E				
			7E = indicator 6E with LED	7E	7E				
			T2 = elect. diff. 500 kPa (5 bar) with thermostat 30°C	T2	T2				
X	X		ACCESSORIES						
			XX = no accessory available	XX	XX				

## SPARE PARTS ELEMENTS

FILTER HOUSING										FILTER ELEMENT					CLOGGING INDICATOR				
																			
B	P	M		C						X	X	E	P	B					

## ORDERING AND OPTION CHART

S	P	M	COMPLETE FILTER FAMILY			FILTER ELEMENT FAMILY	C	C	H
			SIZE & LENGTH	301	302	SIZE & LENGTH			
			FILTER MEDIA			FILTER MEDIA			
			FT = fibreglass 5 $\mu\text{m(c)}$ $\beta > 1.000$ $\Delta p$ 2MPa (20 bar)	FT	FT				
			FC = fibreglass 7 $\mu\text{m(c)}$ $\beta > 1.000$ $\Delta p$ 2MPa (20 bar)	FC	FC				
			FD = fibreglass 12 $\mu\text{m(c)}$ $\beta > 1.000$ $\Delta p$ 2MPa (20 bar)	FD	FD				
			FS = fibreglass 16 $\mu\text{m(c)}$ $\beta > 1.000$ $\Delta p$ 2MPa (20 bar)	FS	FS				
			FV = fibreglass 21 $\mu\text{m(c)}$ $\beta > 1.000$ $\Delta p$ 2MPa (20 bar)	FV	FV				
			SEALS			SEALS			
			1 = NBR Nitrile	1	1				
			2 = FKM Fluoroelastomer	2	2				
			BYPASS VALVE						
			S = without	S	S				
			C = 600 kPa (6 bar)	C	C				
			PORT TYPE						
			B = BSP thread	B	B				
			N = NPT thread	N	N				
			S = SAE thread	S	S				
			PORT SIZE						
			3 = 1/2" (N3 not available)	3	3				
			4 = 3/4"	4	4				
			5 = 1"	5	5				
			CLOGGING INDICATOR**						
			03 = port, plugged	03	03				
			5E = visual differential 500 kPa (5 bar)	5E	5E				
			6E = electrical differential 500 kPa (5 bar)	6E	6E				
			7E = indicator 6E with LED	7E	7E				
			T2 = elect. diff. 500 kPa (5 bar) with thermostat 30°C	T2	T2				
X	X		ACCESSORIES						
			XX = no accessory available	XX	XX				

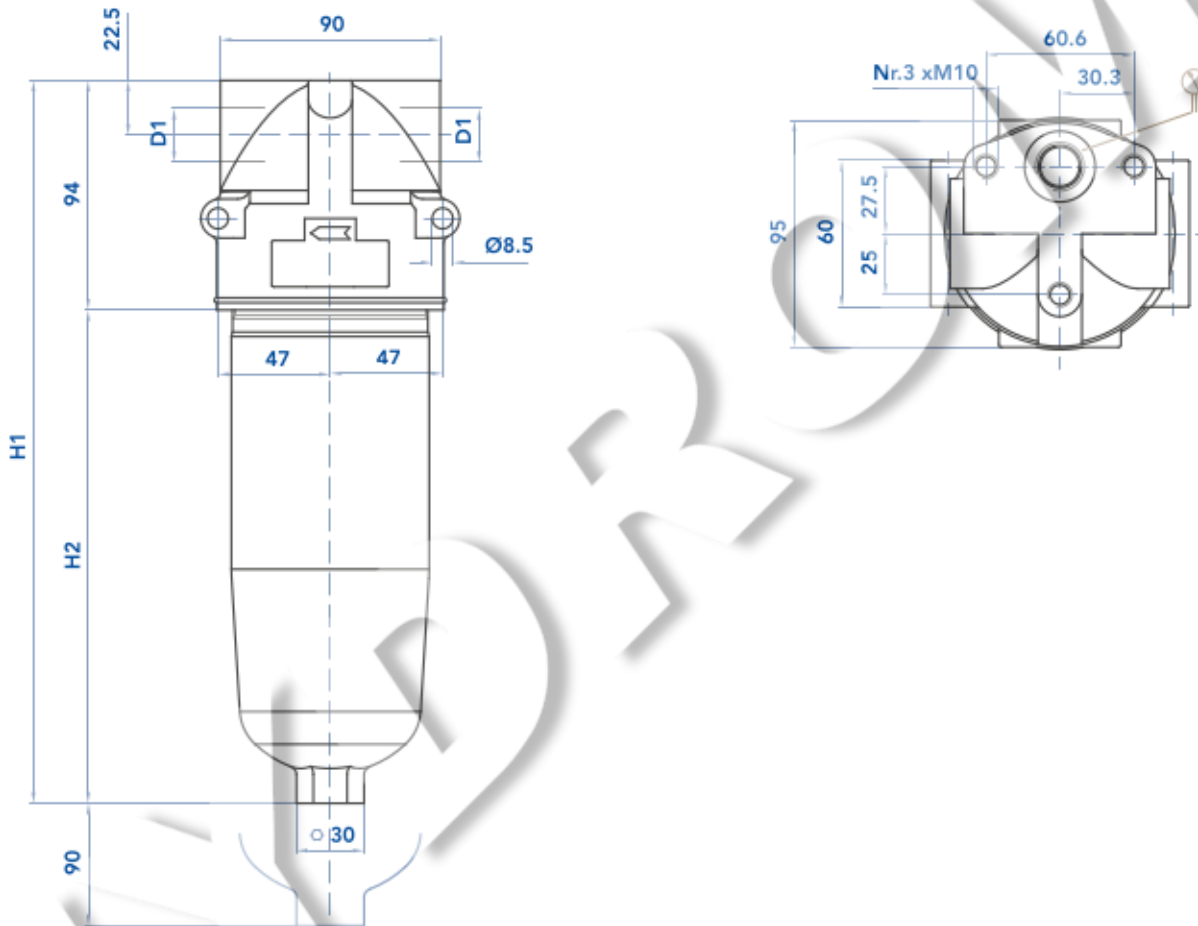
## SPARE SEAL KIT

	NBR	FKM
FPM21 SPM301	521.0011.2	521.0010.2
FPM22 SPM302	521.0011.2	521.0010.2

## NOTE

\*\* When the filter is ordered with FKM seals, the first digit of the indicator code is a letter  
(please see Clogging Indicator Chapter for further details)

## INSTALLATION DRAWING



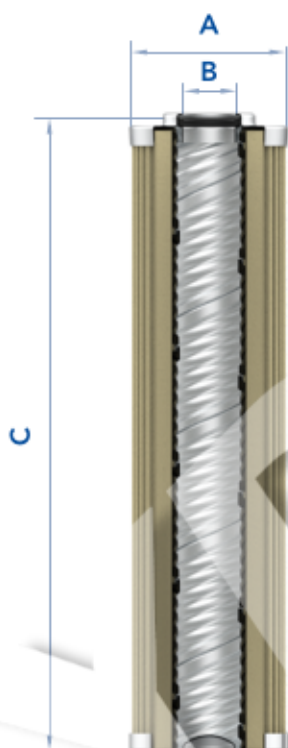
## FILTER HOUSING

	D1	H1	H2	R	Kg
FPM21 SPM301	1/2" - 3/4" - 1"	205	111	100	1,5
FPM22 SPM302	1/2" - 3/4" - 1"	298	197	100	2,0

## MAINTENANCE

The best time to change your filter element is just before it reaches its maximum dirt-holding capacity. For this reason, we recommend to monitor the pressure of the hydraulic oil flowing through the filter with a clogging indicator. When it is time to change the filter element, switch off the system before opening the filter housing and make sure there is no pressure in the filter. Unscrew the bowl and remove the dirty filter element. Replace it with an original UFI element, verifying the

part number on the filter label or on the catalogue. Clean the bowl; check the gaskets conditions and replace if necessary. Insert the clean element into his seat, handling with care and cleanliness. Screw the housing until it stops, with a tightening torque of 60 Nm +5/0. We recommend the stocking of a spare UFI filter element for timely replacement when required.



## FILTER ELEMENT

	A	B	C	Kg	AREA (cm <sup>2</sup> ) Media F+
EPB21 CCH301	23,5	52	115	0,25	975
EPB22 CCH302	23,5	52	210	0,25	1.930

The used filter elements cannot be cleaned and are classified as "Dangerous waste material". They must be disposed according to local laws by authorized Companies.

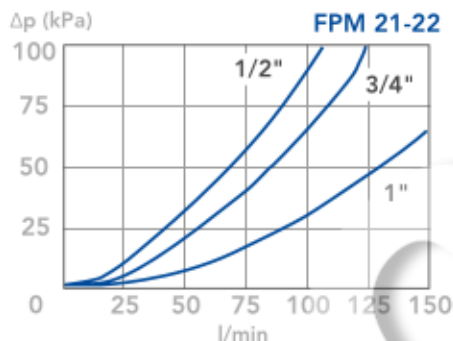
Verify that the Company you choose has the expertise and authorization to dispose this type of waste material.

## PRESSURE DROP CURVES ( $\Delta p$ )

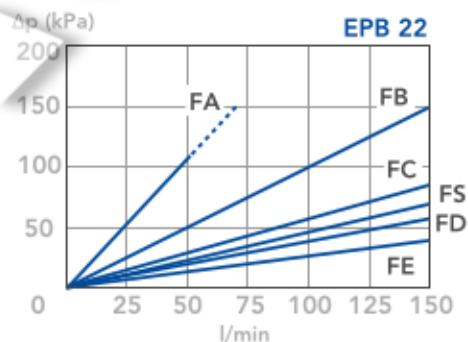
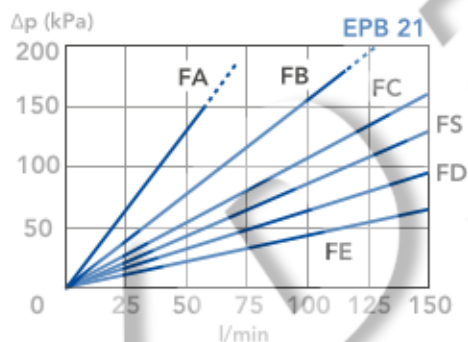
The "Assembly Pressure Drop ( $\Delta p$ )" is obtained by adding the pressure drop values of the Filter Housing and of the Clean Filter Element corresponding to the considered Flow

Rate and it must be lower than 120 kPa (1,2 bar) and should never exceed 1/3 of the bypass valve setting.

**FILTER HOUSING PRESSURE DROP**  
(mainly depending on the port size)

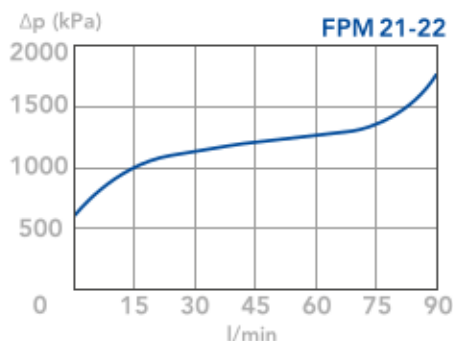


**CLEAN FILTER ELEMENT PRESSURE DROP WITH F+ AND C+ MEDIA**  
(depending both on the internal diameter of the element and on the filter media)



**BYPASS VALVE PRESSURE DROP**

When selecting the filter size, these curves must be taken into account if it is foreseen that any flow peak is to be absorbed by the bypass valve, it also must be of proper configuration to avoid pressure peaks. The valve pressure drop is directly proportional to fluid specific gravity.



**N.B.**

All the curves have been obtained with mineral oil having a kinematic viscosity 30 cSt and specific gravity 0,86 Kg/dm<sup>3</sup>; for fluids with different features, please consider the factors described in the first part of this catalogue. All the curves

are obtained from test done at the UFI HYDRAULIC DIVISION Laboratory, according to the specification ISO 3968. In case of discrepancy, please check the contamination level, viscosity and features of the fluid in use.