Part	number:	







# FSC-FSB SUCTION FILTERS

#### **MATERIALS**

Housing: Aluminium alloy

FSC31 & FSC41

Cover & head: Aluminium alloy

Bowl: Polyammide

FSC71 & FSC81

Cover & housing: Aluminium

**FSC51 & FSC61** 

Housing: Steel Cover: Aluminium

Shut-off valve: Polyammide

Seals: NBR Nitrile

(FKM - on request fluoroelastomer)

Indicator housing: Brass

#### **PRESSURE**

Collapse, differential for the filter element (ISO 2941): 100 kPa (1 bar)

## WORKING TEMPERATURE

From -25° to +110° C

## **COMPATIBILITY (ISO 2943)**

Full with fluids: HH-HL-HM-HV-HTG (according to ISO 6743/4)

For fluids different than the above mentioned, please contact our Customer Service.



FSC

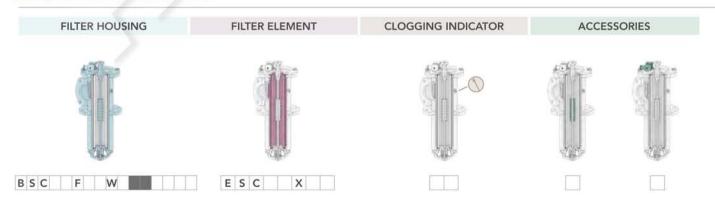
Is this datasheet the latest release? Please check on our website.



# ORDERING AND OPTION CHART

S (	С	COMPLETE FILTER FAMILY							FILTER ELEMENT FAMILY	E	S	С
		SIZE & LENGTH	31	41	51	61	71	81	SIZE & LENGTH			
		PORT TYPE										
		B = BSP thread	В	В	-	-	274	-				
		F = SAE flange 3000 psi	×	F	F	F	F	F				
		PORT SIZE										
		10 = 1" 1/4 (B10 only)	10			-	1.5	-				
		12 = 1" 1/2 (B12 only)	-	12	(+)	-	190	-	1			
		16 = 2" (F16 only)	2	16	Tale.		(2)	-				
		20 = 2" 1/2 (F20 only)	-	20	17.1	-		-	1 1			
		24 = 3"	×	100	24	-	24	+				
		32 =4"	2	121	121	32	727	32				
٧	N	BYPASS VALVE						The same of				
		W = no bypass	W	W	W	W	W	W				
		SEALS							SEALS			
		N = NBR Nitrile (only for complete filter)	N	N	N	N	N	N				
		F = FKM Fluoroelastomer (only for complete filter)	F	F	F	F	F	F				
		X = not applicable (only for filter element)	X	X	X	Х	X	X				
		G = treatment for water-glycol (for filter and element)	G	G	G	G	G	G				
		FILTER MEDIA		1		The same of	1		FILTER MEDIA			
		ME = metal wire mesh 60 μm	ME	ME	ME	ME	ME	ME				4.1
		MF = metal wire mesh 90 μm	MF	MF	MF	MF	MF	MF				
		MG = metal wire mesh 250 μm	MG	MG	MG	MG	MG	MG				
		CLOGGING INDICATOR			1				-			
		01 = 1/8" port, plugged	2		-	01	-	-				
		04 = nr.2 x 1/8" seats, plugged	04	04	04	-	04	04				
		10 = vacuum gauge, rear connection	10	10	10	10	10	10				
		91 = SPDT, vacuum switch	91	91	91	91	91	91				
		ACCESSORIES										
		W = without	W	W	W	W	W	W				
		M = magnetic core	÷	M	M	M	M	М				
		ACCESSORIES										
		W = without	W	W	W	W	W	W				
		S = safety switch	Ö	S	S	S	S	S				

## SPARE PARTS ELEMENTS





# ORDERING AND OPTION CHART

S	В	COMPLETE FILTER FAMILY							FILTER ELEMENT FAMILY	С	S	
		SIZE & LENGTH	110	501	550	535	560	540	SIZE & LENGTH			Ī
			110	510	515	535	520	540				
		FILTER MEDIA							FILTER MEDIA			
		MS = metal wire mesh 60 µm	MS	MS	MS	MS	MS	MS				
		MN =metal wire mesh 90 µm	MN	MN	MN	MN	MN	MN				
		DC =metal wire mesh 250 µm	DC	DC	DC	DC	DC	DC				
		SEALS							SEALS			
		0 = not applicable (only for filter element)	0	0	0	0	0	0				
		1 = NBR Nitrile (only for complete filter)	1	1	1	1	1	1	1 //			
		3 = treatment for water-glycol (for filter and element)	3	3	3	3	3	3				
	0	BYPASS VALVE										
		0 = no bypass	0	0	0	0	0	0				
		PORT TYPE						1				
		B = BSP thread	В	В	В	В	В	В				
		F = SAE flange 3000 psi		F	F	F	F	F				
		PORT SIZE				-						
		6 = 1" 1/4	6	-	147	-	-	744				
		7 = 1" 1/2 only B	-	7	- 1	-	-	-				
		8 = 2" only F	-	8	(+3	-		1				
		9 = 2"1/2 only F	-	9	1961	-	-	- 4				
		A = 3"	- (	. /	A	А	-	-				
		C = 4"		- 6	* (1	-	С	С				
		CLOGGING INDICATOR							-			
		01 = 1/8" port, plugged	-	-	-	2	74	01				
		04 = nr.2 x 1/8" seats, plugged		04	04	04	04	5#24				
		10 = vacuum gauge, rear connection 91 = SPDT, vacuum switch ACCESSORIES S = without		10	10	10	10	10				
				91	91	91	91	91				
									<del>-</del> 2			
				S	S	S	S	S				
		M = magnetic core	S	М	M	M	М	М				
		ACCESSORIES							<del>.</del>			
		S = without	S	S	S	S	S	S				
		E = safety switch	3	Е	Е	Е	Е	Е				

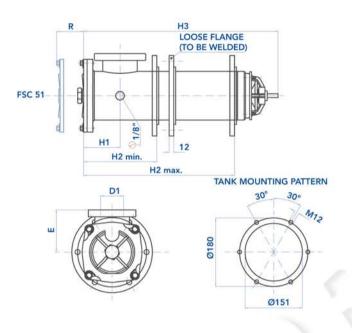
# SPARE SEAL KIT

	NBR	FKM
FSC31 FSB110	521.0088.2	521.0090.2
FSC41 FSB501	521.0023.2	521.0091.2
FSC51 FSB535	521.0089.2	521.0092.2
FSC61 FSB540	521.0024.2	521.0093.2
FSC71 FSB550	521.0097.2	521.0098.2
FSC81 FSB560	521.0099.2	521.0100.2

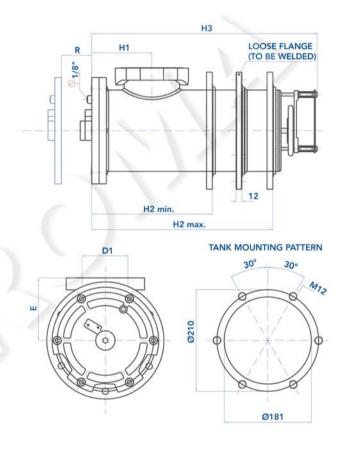


## **INSTALLATION DRAWING**

## FSC51



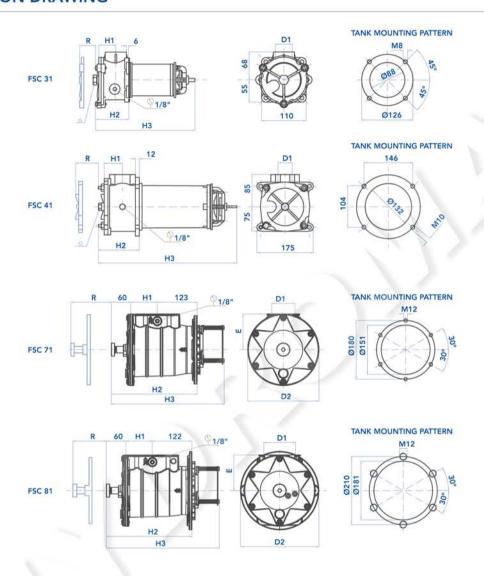
#### FSC61



## **FILTER HOUSING**

	D1	D2	E	H1	H2	Н3	R	0	kg
FSC31 FSB110	1"1/4	( <del>*</del> :	i+:	42	80	275	250	22	1,6
FSC41 FSB501	1"1/2 - 2" - "1/2	282		66	120	322	300	32	3,0
FSC51 FSB535	3"	210	110	95	174 ÷ 355	480	500	32	13,0
FSC61 FSB540	4"	242	130	122	250 ÷ 405	470	500	32	16,0
FSC71 FSB550	3"	220	110	82	265	348,5	250	10	5,5
FSC81 FSB560	4"	242	110	82	264	348,5	250	10	6,0

# **INSTALLATION DRAWING**



# **FILTER HOUSING**

	D1	D2	E	H1	H2	H3	R	0	kg
FSC31 FSB110	1"1/4		-	42	80	275	250	22	1,6
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FSC51 FSB535	3"	210	110	95	174 ÷ 355	480	500	32	13,0
FSC61 FSB540	4"	242	130	122	250 ÷ 405	470	500	32	16,0
FSC71 FSB550	3"	220	110	82	265	348,5	250	10	5,5
FSC81 FSB560	4"	242	110	82	264	348,5	250	10	6,0



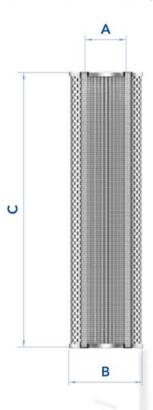
#### MAINTENANCE

The best time to change your filter element is just before it reaches its maximum dirt-holding capacity. For this reason, we recommend to monitor the pressure of the hydraulic oil flowing through the filter with a clogging indicator. When it is time to change the filter element, switch off the system before opening the filter housing.

Unscrew the tie rod, unscrew the cover of the filter head and remove the dirty filter element. Replace it with an original UFI element, verifying

the part number on the filter label or on the catalogue. Check the gaskets conditions and replace if necessary. Insert the clean element, handling with care and cleanliness. Replace the cover on the filter head with the screw and screw the tie rod until it stops.

We recommend the stocking of a spare UFI filter element for timely replacement when required.





## **FILTER ELEMENT**

	А	В	С	KG	AREA (cm²) Media M+
ESC31 CSF110	29,5	70	163	0,25	1.600
ESC41 CSF510	65	99	198	0,50	1.845
ESC51 CSF535	65	99	375	0,90	3.545
ESC61 CSF540	93	136	375	1,50	5.065
ESC71 CSF515	77	120	196	0,80	2.400
ESC81 CSF520	93	136	196	0,90	2.600

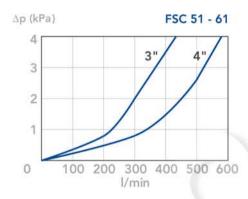
The used filter elements cannot be cleaned and are classified as "Dangerous waste material". They must be disposed according to local laws by authorized Companies.

Verify that the Company you choose has the expertise and authorization to dispose this type of waste material.

# PRESSURE DROP CURVES (ΔP)

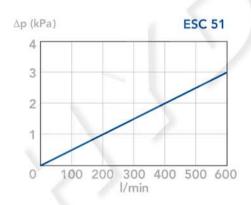
The Pressure Drop (Δp) must be lower than 3 kPa (0,03 bar).

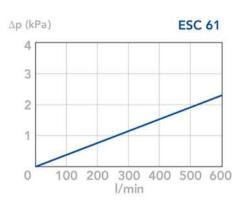
FILTER HOUSING PRESSURE DROP (mainly depending on the port size)



#### CLEAN FILTER ELEMENT PRESSURE DROP

(pressure drop values of the elements by ME - MF - MG media are very similar)





## N.B.

All the curves have been obtained with mineral oil having a kinematic viscosity 30 cSt and specific gravity 0,86 kg/dm3; for fluids with different features, please consider the factors described in the first part of this catalogue. All the curves

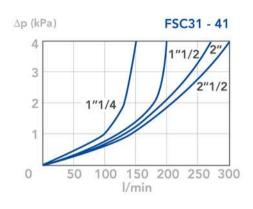
are obtained from test done at the UFI HYDRAULIC DIVISION Laboratory, according to the specification ISO 3968. In case of discrepancy, please check the contamination level, viscosity and features of the fluid in use.

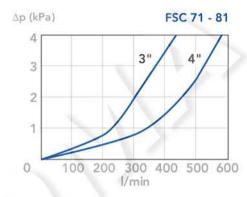


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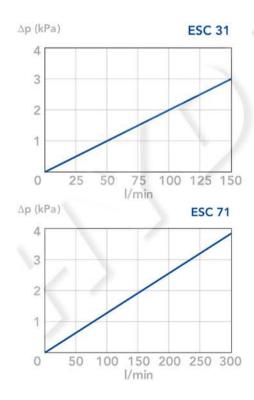
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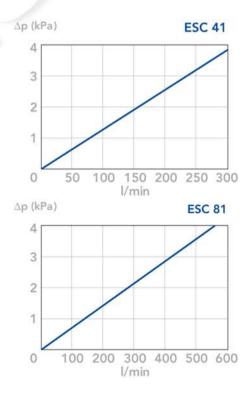




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