Part number:

HYDROMA HYDRAULICKÉ SYSTÉMY | HIDROMA SISTEMS UKŁADY HYDRAULICZNE | HYDROMA ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

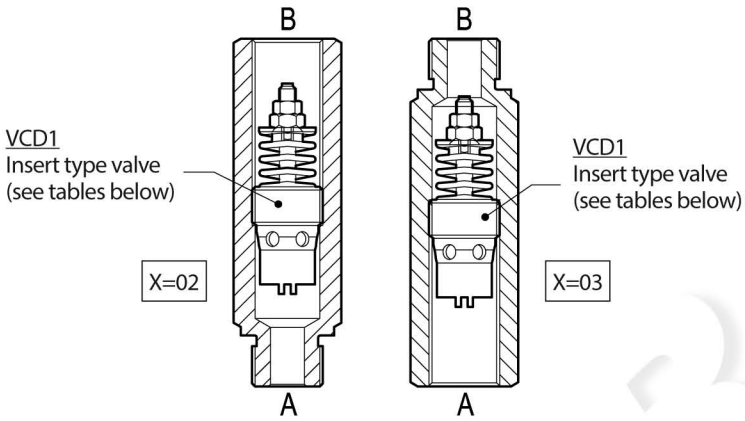
RE 18316-17/03.22
Replaces: 10.09



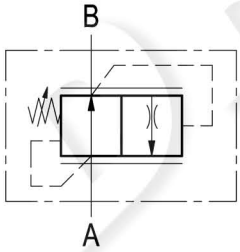
Flow control valves

Pressure compensated partially adjustable flow regulators, with male-female sleeve

VCDC-H-MF (G1/2 - G3/4) OE.22.03-X-Y-Z



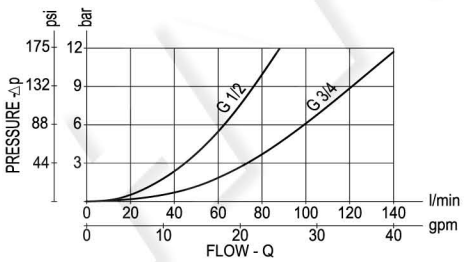
X	Male or female regulated port
02	female regulated port B
03	male regulated port B



Description

This valve is composed by a sleeve with an inserted pressure compensated flow regulator cartridge (VCD1); it controls the oil flow from B to A, and prevents it from exceeding the adjusted value regardless of working pressure, while establishing a minimum pressure differential between 3 bar and 8 bar (45 psi and 115 psi) approximately between the two ports. The inserted cartridge is available in different sizes (as well as the sleeve), and each size is available with different orifices, each one for a specific flow range (see Performance Diagram and Flow Range "Z" table). For each selected size and flow range, the pressure compensated flow can be tuned finely by changing the spring load (see table of Dimensions).
In the reverse direction, A to B, the valve behaves as a fixed restriction, and it allows free flow depending from the pressure available (see Performance diagram).
The valve can be ordered with MALE "A" port (X = 02), or FEMALE "A" port (X = 03).

Performance



Technical data

VCD1 Code	Ports A-B	Pressure P max bar (psi)	Flow Q max l/min (gpm)	Weight kg (lbs)
0T.F3.01.02.03...	G 1/2	315 (4568)	67 (18)	0.04 (0.09)
0T.F3.01.02.04...	G 3/4	315 (4568)	150 (40)	0.07 (0.15)

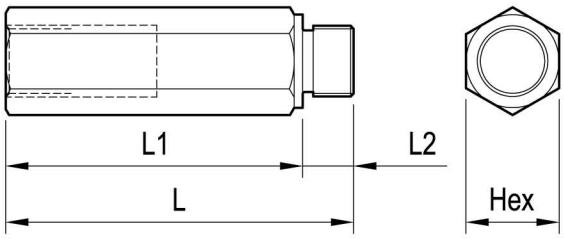
Steel body, zinc plated
Special ports available on request.

Note: the inserted flow regulator cartridge is available with a number of different orifices for different flow ranges, as specified by the "Z" table: when ordering please specify the needed Flow Range ("Z table"), as well as the needed Port Size ("Y table").
Customer tailored flow adjustments are available on request: for details, please consult us.

Advantages

-Compact design and inline mounting for space saving.
-Mounting position is unrestricted
-The inserted flow regulator cartridge can be purchased separately for easy service or for modifications to the original flow adjustment (see data sheet RE 18329-80).

Dimensions



Ports size / Dimensions

Y	Ports	L mm (inches)	L1 mm (inches)	L2 mm (inches)	Hex mm (inches)	Sleeve code
03	G 1/2	96 (3.78)	82 (3.23)	14 (0.55)	27 (1.06)	OC.51.01.027
04	G 3/4	110 (4.33)	94 (3.70)	16 (0.63)	32 (1.26)	OC.51.01.028

Z	REGULATED FLOW RANGE l/min (gpm)			
	G 1/4	G 3/8	G 1/2	G 3/4
01	-	2.5-4.0 (0.66-1.06)	16-21 (4.23-5.55)	37-50 (9.78-13.21)
02	1-1.6 (0.26-0.42)	4.0-6.3 (1.06-1.67)	21-28 (5.55-7.40)	50-67 (13.21-17.7)
03	1.6-2.5 (0.42-0.66)	6.3-10 (1.67-2.64)	28-37 (7.40-9.78)	67-90 (17.7-23.78)
04	2.5-4.0 (0.66-1.06)	10-16 (2.64-4.23)	37-50 (9.78-13.21)	90-120 (23.78-31.7)
05	4.0-6.3 (1.06-1.66)	16-25 (4.23-6.61)	50-67 (13.21-17.7)	120-150 (31.7-39.63)
06	6.3-10 (1.66-2.64)	-	-	-

Applications

Typical applications are the control of the maximum speed of an actuator (double or single acting cylinder, or motor), which is generally achieved by regulating the maximum flow out from the actuator (or meter-OUT). The flow, and consequently the maximum actuator speed, will vary slightly with changes in fluid viscosity, but will be largely independent from the load and from the working pressure.

Ordering code

OE.22.03	X	Y	Z

Pressure compensated partially adjustable flow regulators, with male-female sleeve

Regulated flow range see table "Z"

Male or female regulated port see table "X"

Ports size / Dimensions see table "Y"

Type	Material number
OE2203020301	R932007291
OE2203020303	R932007292
OE2203020305	R932007294
OE2203020401	R932007296
OE2203020405	R932007297
OE2203030301	R932007295
OE2203030302	R934001716
OE2203030303	R931000432
OE2203030304	R931000434
OE2203030305	R931001457

Type	Material number
OE2203030402	R932007298

Type	Material number